



Cleaning Surfaces from Nanoparticles with Polymer Film: Impact of the Polymer Stripping

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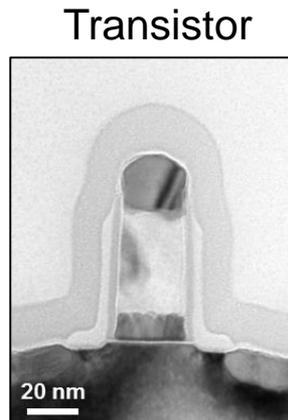
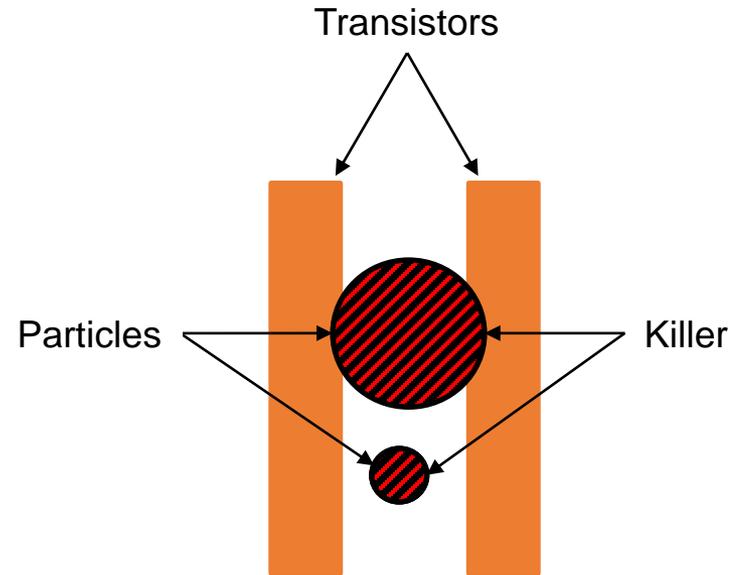
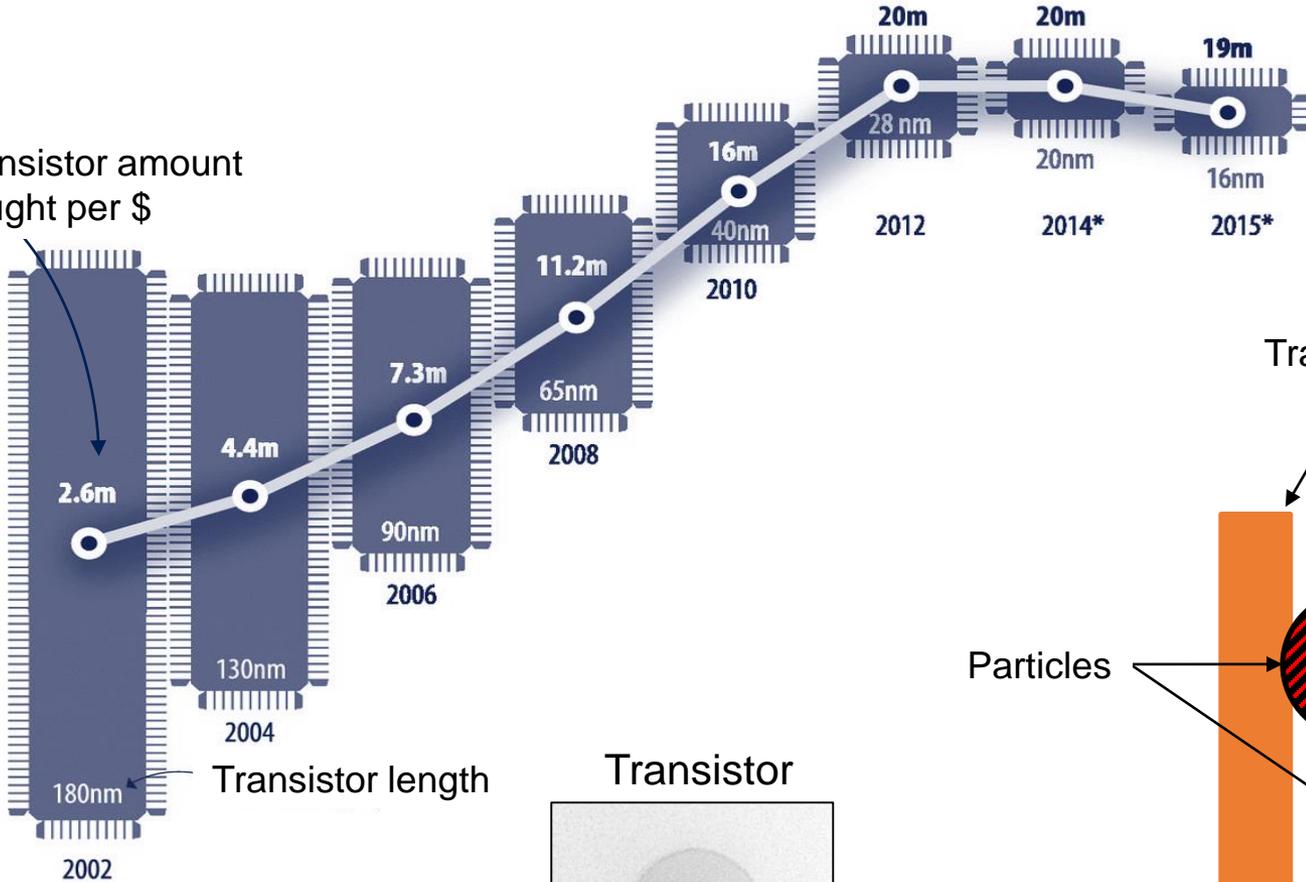
⁴ CEA LETI, GRENOBLE, FRANCE



- Motivations
- Experimental setup
- Results
- Hypothesis
- Conclusion

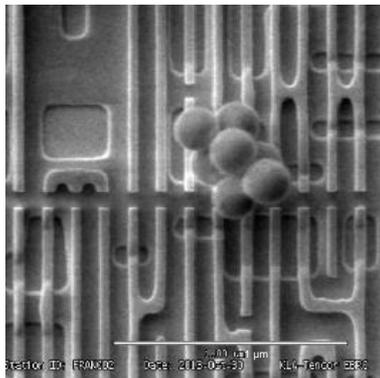
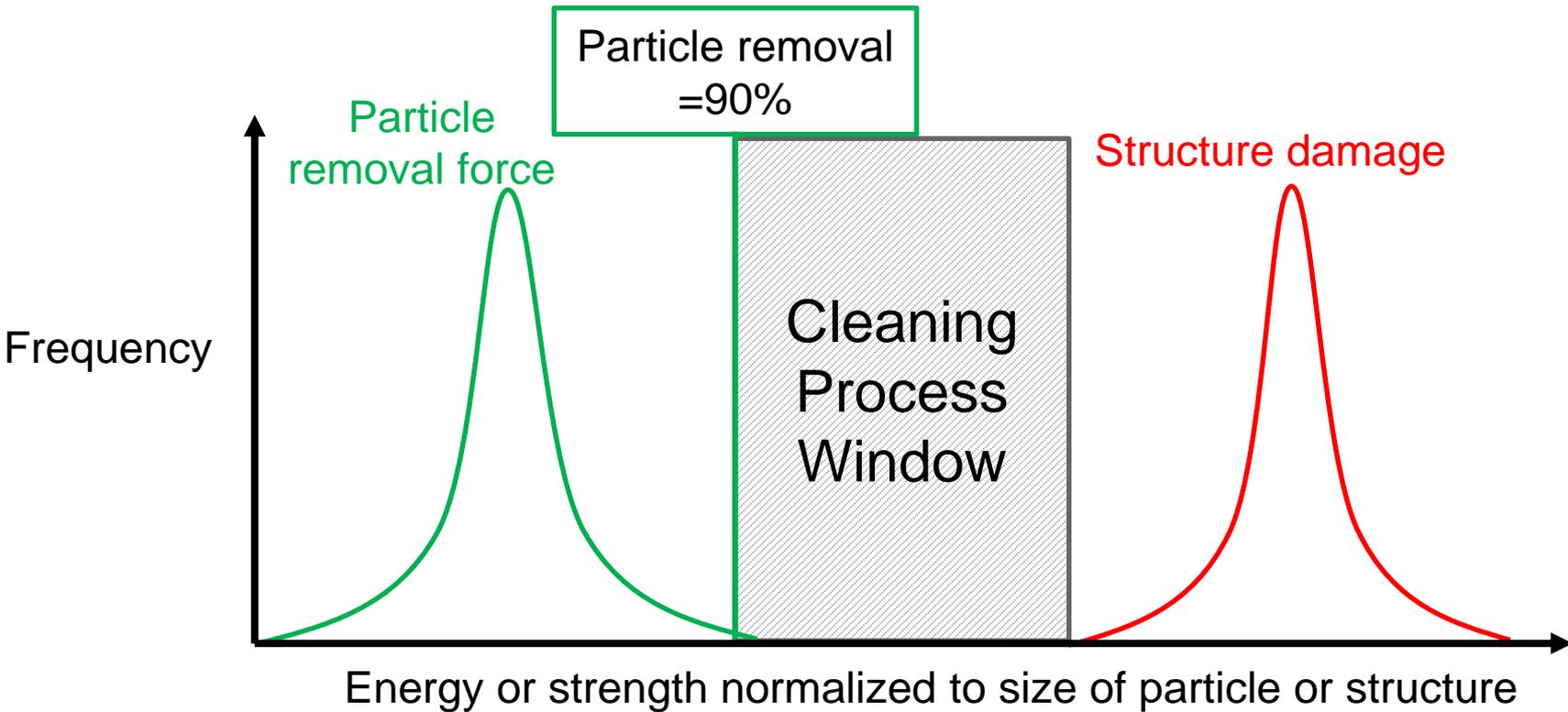
Miniaturization & particle impact on yield

Transistor amount bought per \$

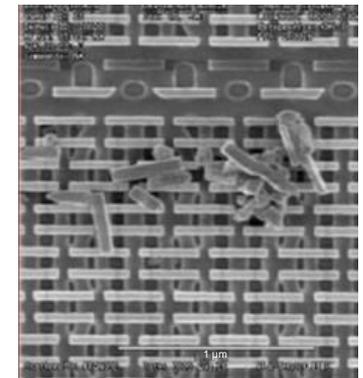


Miniaturization → Critical particle size decrease

Challenge: Particle removal / No damage

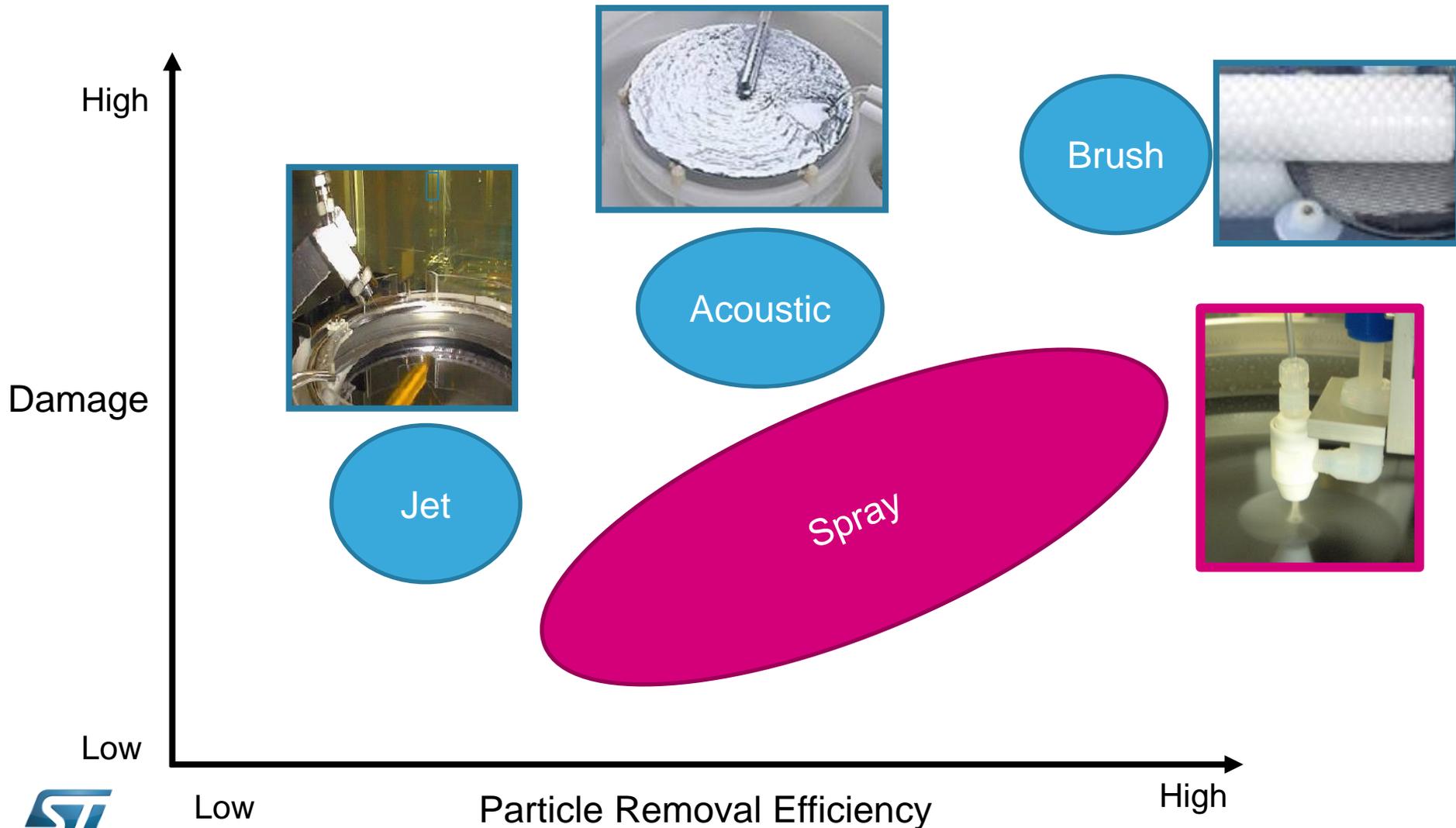


Particles on transistors



Structure damage

Challenge: Particle Removal / No Damage



Particle Removal Condition

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$$F_{adhesion} < F_{external}$$

Parameters influencing $F_{adhesion}$:

$$F_{adhesion}(\tau_{aging}) = \gamma d \frac{1}{\ln\left(\frac{P_{sat}}{P_v}\right)} \ln\left(\frac{\tau_{aging}}{\tau_0}\right)$$

The diagram illustrates the equation for $F_{adhesion}(\tau_{aging})$ and maps its components to three categories:

- Aging** (yellow box): τ_{aging} (green box)
- System** (blue box): γd (blue box), $\ln\left(\frac{P_{sat}}{P_v}\right)$ (blue box), and τ_0 (blue box)
- Particle Characteristic** (red box): τ_0 (red box)

γ liquid surface tension

d distance taking into account the geometrical characteristics of the contact

P_{sat} saturated water pressure

P_v vapour pressure

τ_{aging} time since contamination

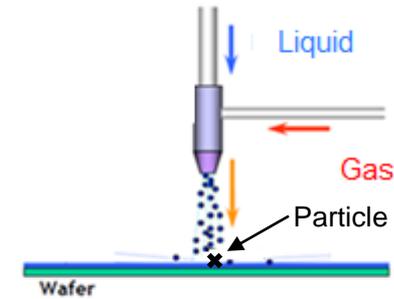
τ_0 time needed to condense one liquid layer

Spray still efficient enough ?

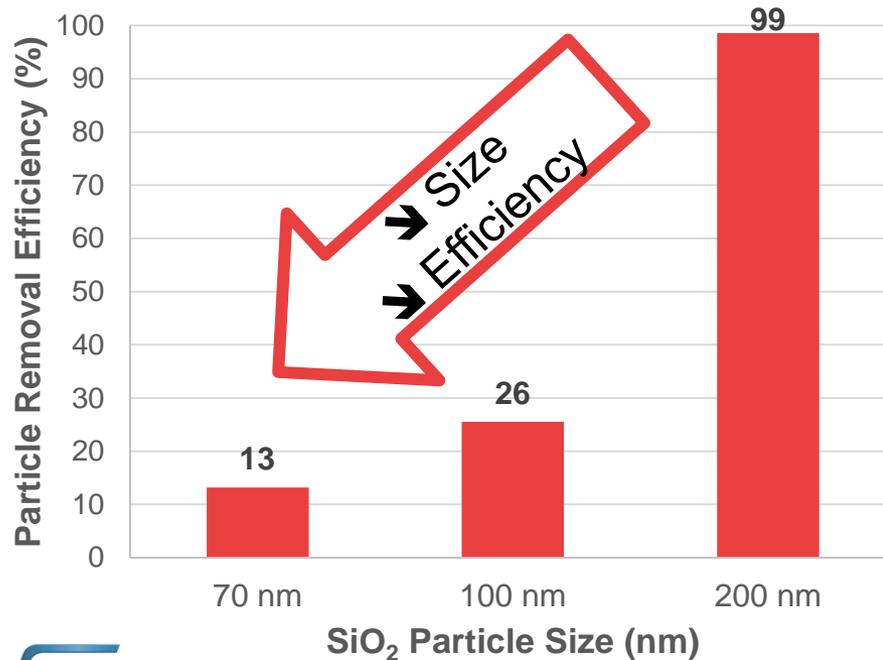
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$$F_{adhesion}(\tau_{aging}) = \gamma d \frac{1}{\ln\left(\frac{P_{sat}}{P_v}\right)} \ln\left(\frac{\tau_{aging}}{\tau_0}\right)$$

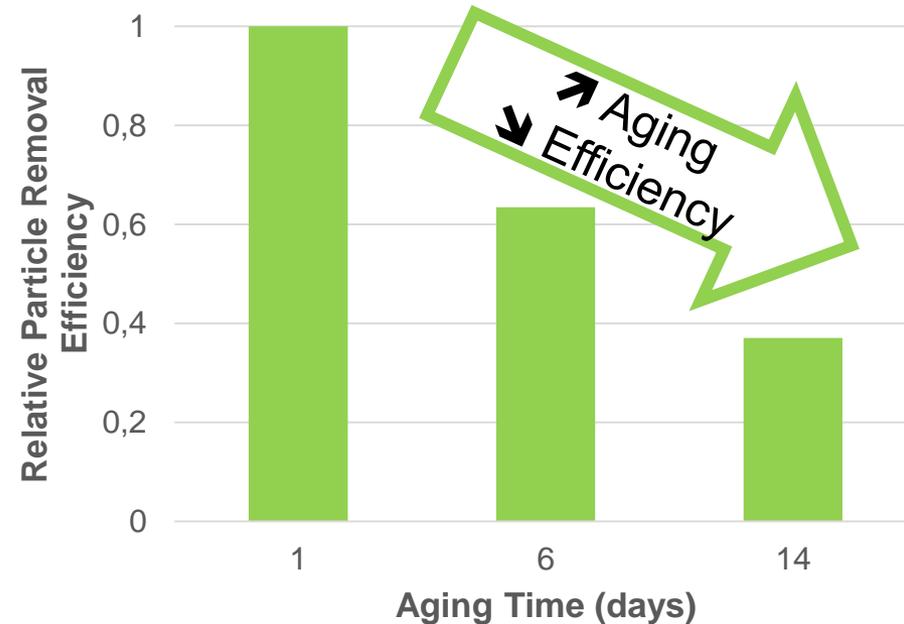
Bocquet, L., & al, Nature (1998)



Spray cleaning efficiency on silicon wafer depending on particle size



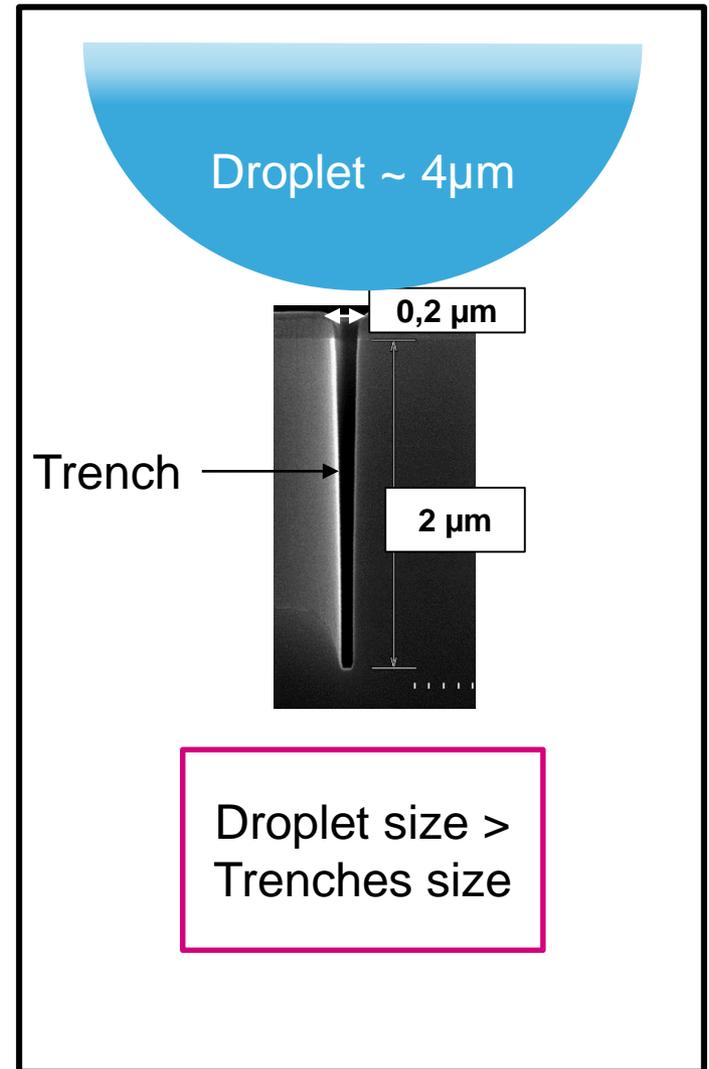
Spray cleaning efficiency on silicon wafer depending on aging time



Spray still efficient enough ?

- Strong particle size dependence on removal efficiency
- Strong aging time dependence on removal efficiency
- Droplet size limitation

→ New solution required



Find a new method to remove nanoparticles :

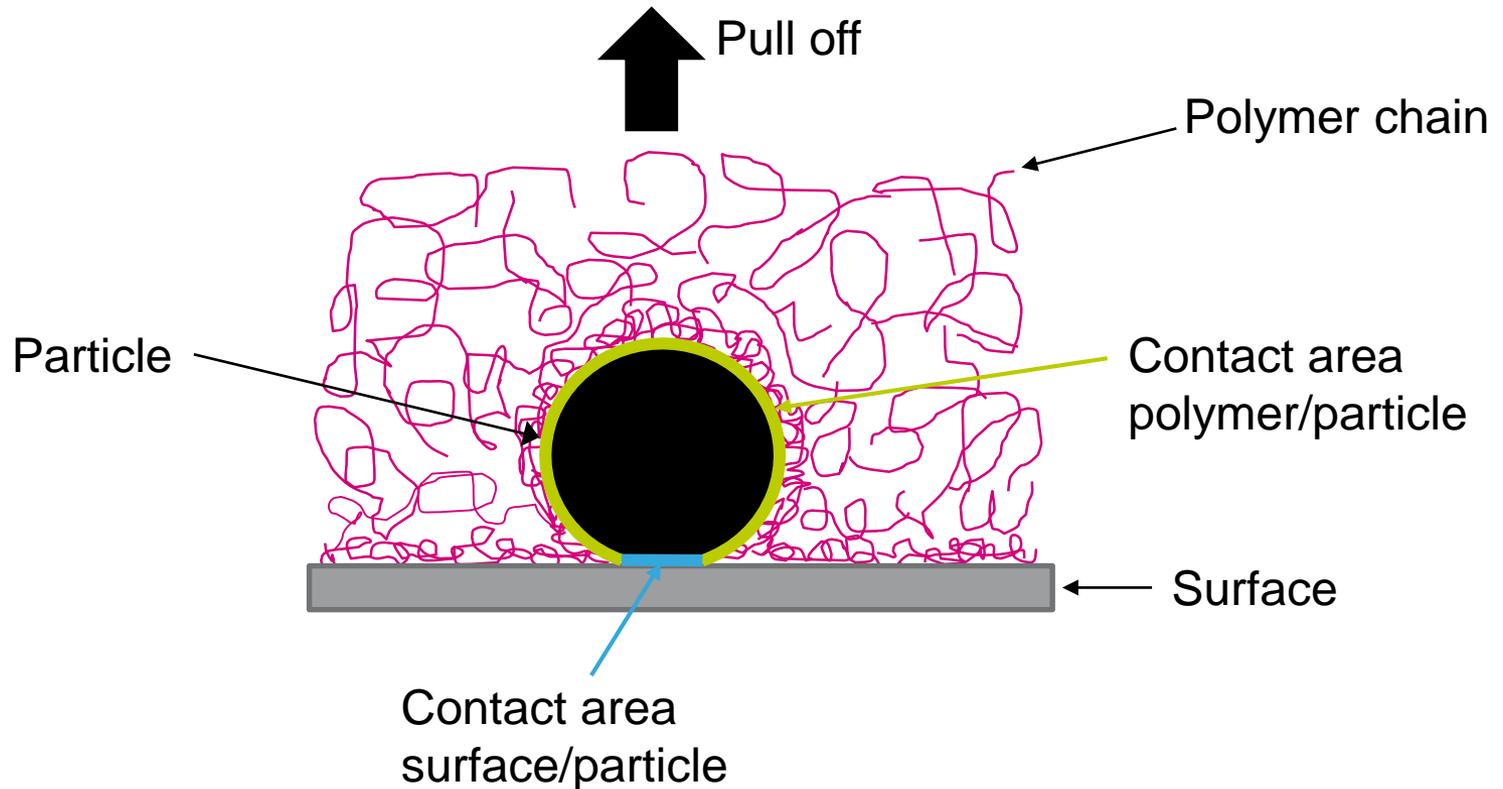
- Without structure damage
- Environmental friendly

New solution based on polymer removal

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$$F_{\text{adhesion}}^{\text{polymer/particle}} > F_{\text{adhesion}}^{\text{surface/particle}}$$

$$\underline{\text{Contact area}}^{\text{polymer/particle}} > \underline{\text{Contact area}}^{\text{surface/particle}}$$



2 postulated ways to remove the polymer

Contamination



Polymer Coating

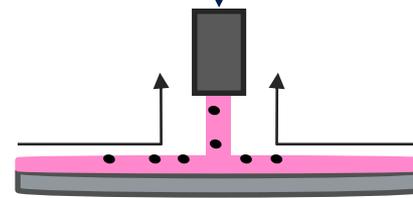


Polymer Removal



Polymer elasticity
Solid polymer

Solid Peeling



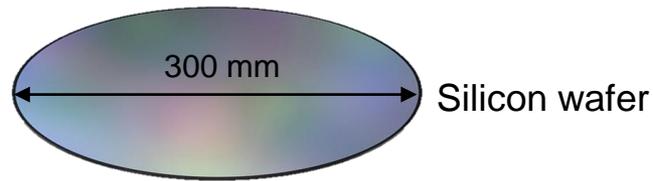
Extensional viscosity
Liquid polymer

Fluid Siphoning

- Motivations
- Experimental setup
 - Process step
 - Polymer removal
- Results
- Hypothesis
- Conclusion

Method - Process Steps

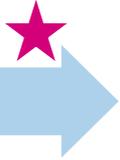
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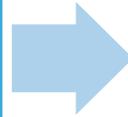
Particles amount initial measure

Particles amount final measure

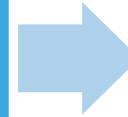
Intentional Contamination



Polymer coating



Baking



Polymer removal



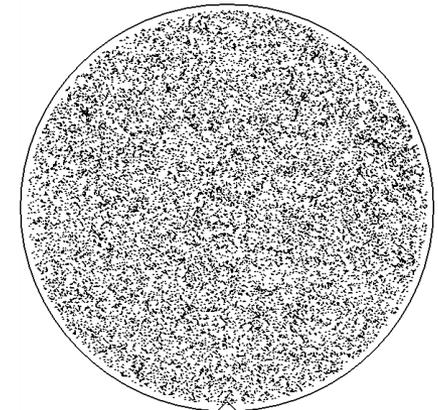
Contamination: Spin dryer / SiO_2 → 60 nm

Polymer coating: Polymer 1,8 μm thickness

Baking: No reticulation (130°C)

Polymer removal: Chemical solution (SPM / SC1)

Measurement: Laser diffraction spectrometer



Wafer defect mapping –
Initial contamination

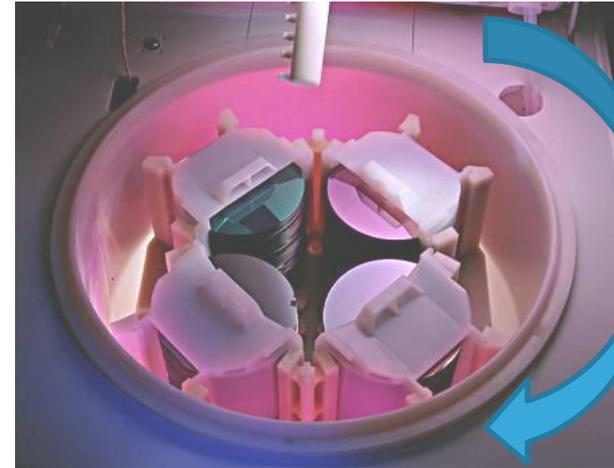
Method – Polymer Removal

Wet Bench



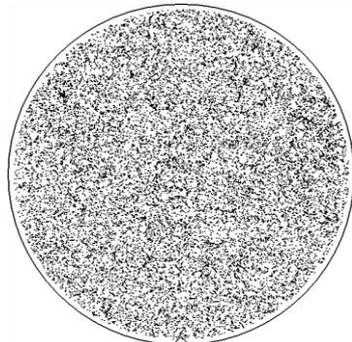
Chemical removal only

Spray Batch



Rotation

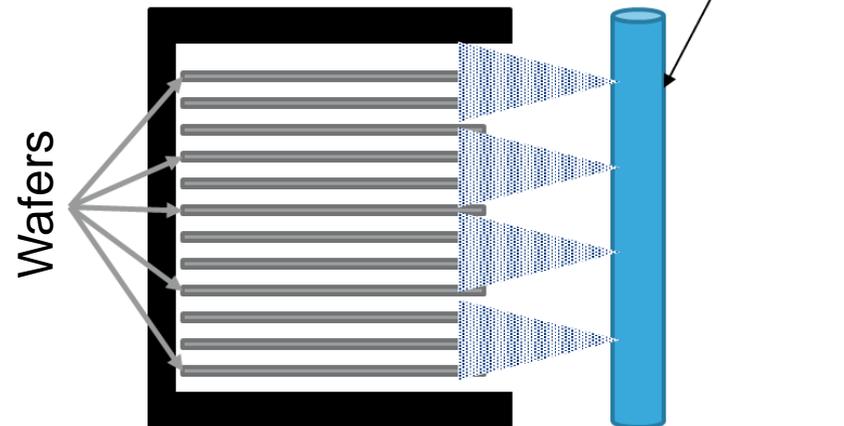
Chemical & Physical removal



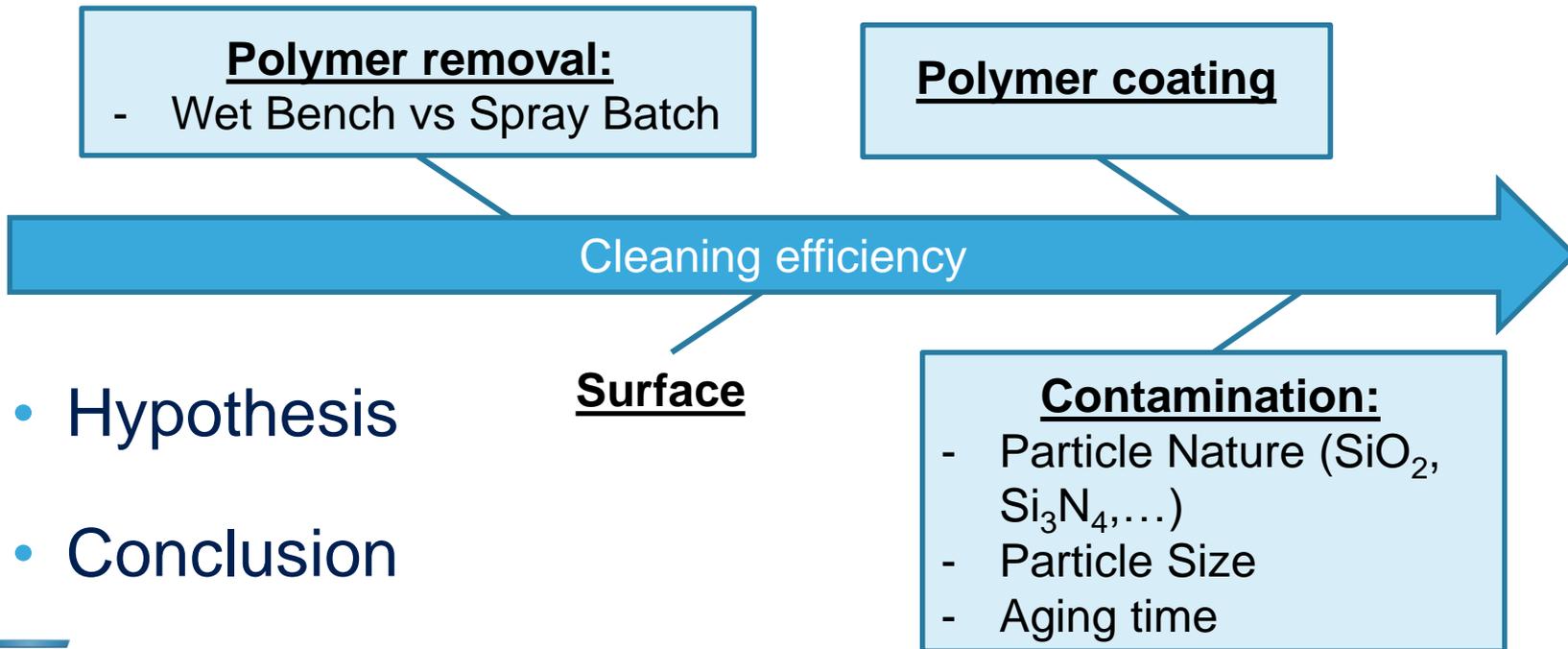
Spray direction

Side view

Central Spray



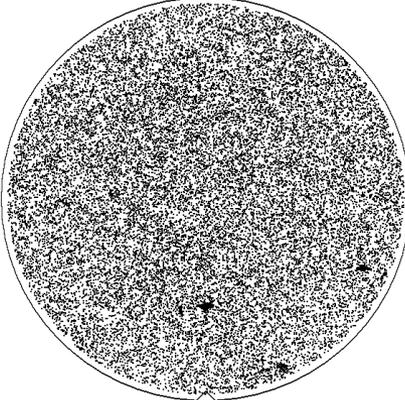
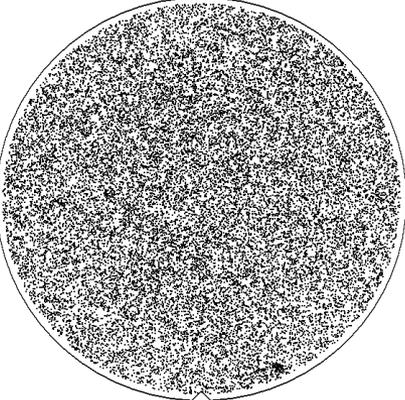
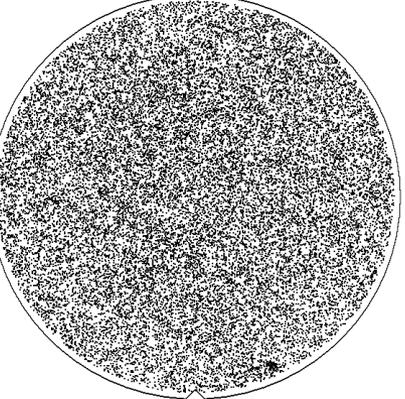
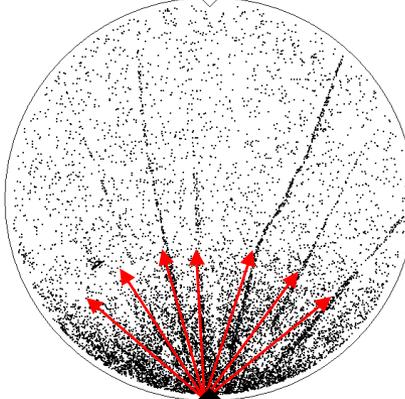
- Motivations
- Experimental setup
- Results



- Hypothesis
- Conclusion

Wet Bench versus Spray Batch

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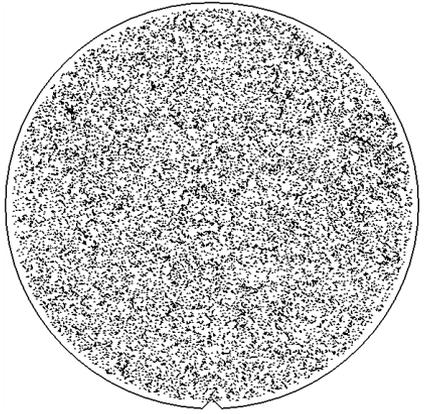
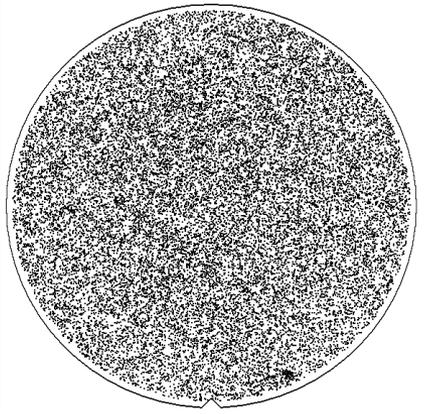
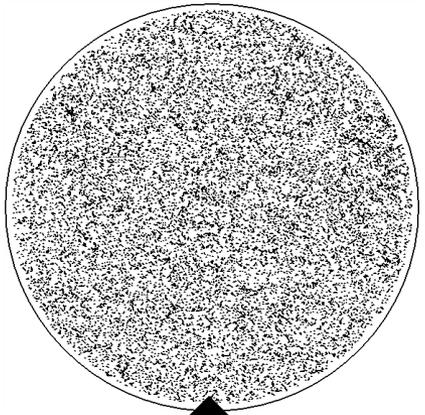
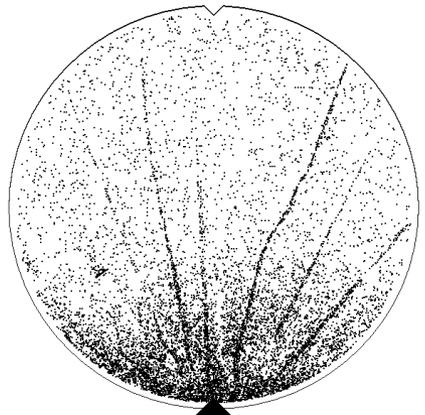
	Polymer	
	Chemical solution (SPM / SC1)	
	Wet Bench	Spray Batch
Initial Particles Mapping		
Final Particles Mapping		
Removal efficiency (%)	0 %	87 %

➤ Physical action mandatory

➤ Non uniform removal
Particles remain along the spray flow lines

Polymer Presence

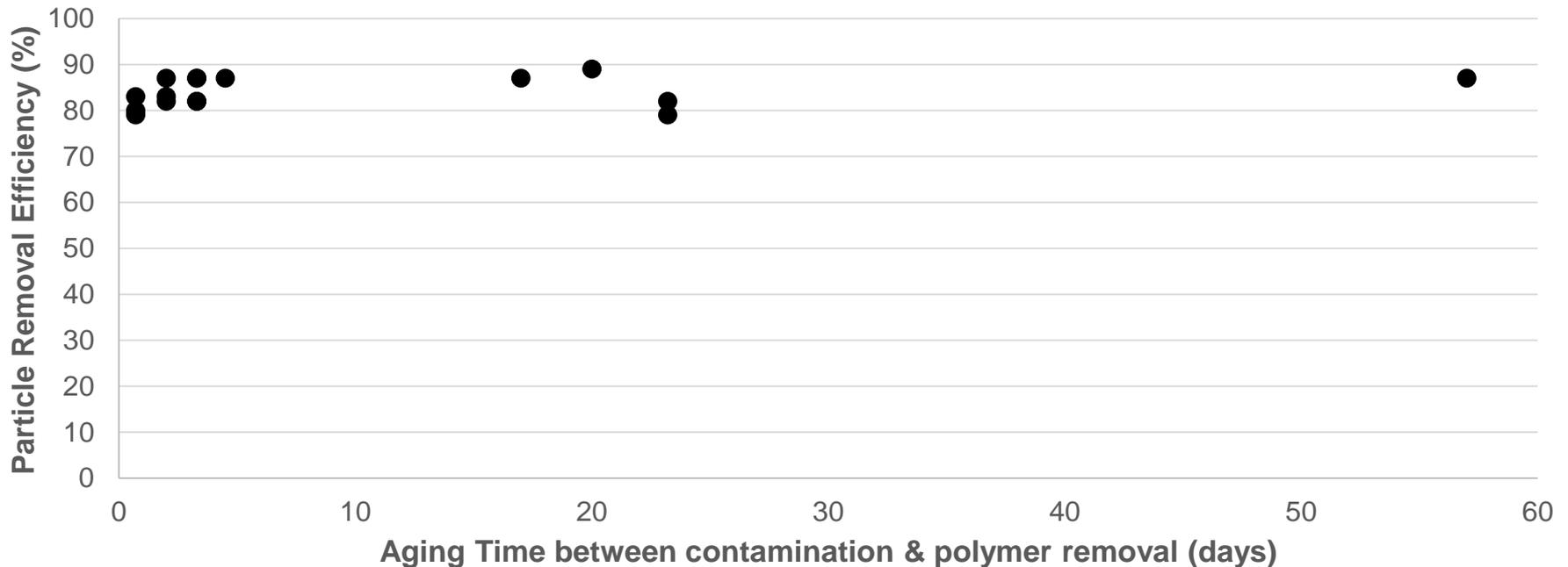
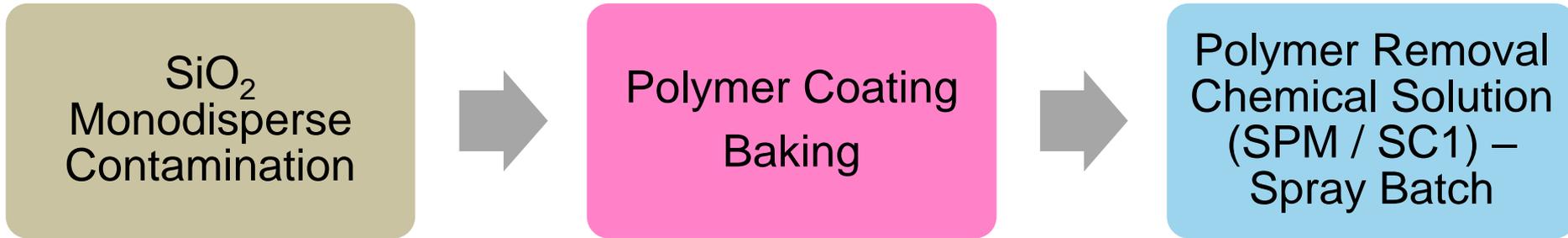
17

	No Polymer	Polymer
	Chemical solution (SPM / SC1) - Spray Batch	
Initial Particles Mapping	 A circular map showing a dense, uniform distribution of black dots representing particles across the entire surface.	 A circular map showing a dense, uniform distribution of black dots representing particles across the entire surface.
Final Particles Mapping	 A circular map showing a dense, uniform distribution of black dots representing particles across the entire surface. A black arrow points upwards from the bottom center of the map.	 A circular map showing a dense, uniform distribution of black dots representing particles across the entire surface. A black arrow points upwards from the bottom center of the map. The bottom portion of the map shows a significant reduction in particle density, with many dots missing.
Removal efficiency (%)	0 %	87 %

➤ Polymer needed for particles removal

Aging Time

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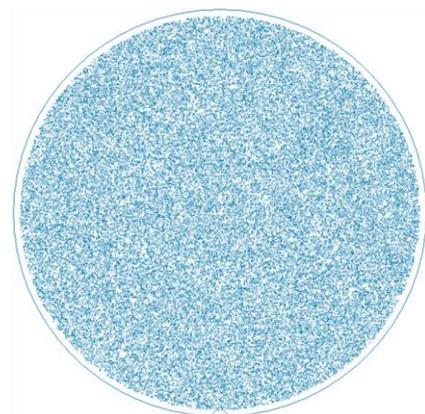
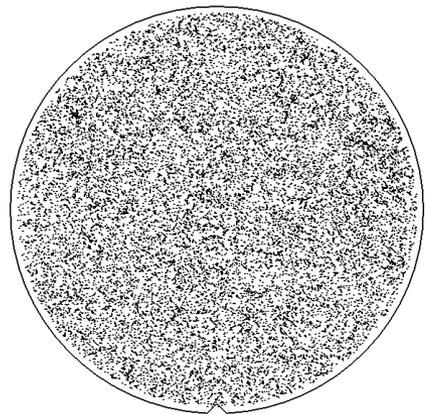
- No aging time dependence on Particle Removal Efficiency

Particles Size & Nature

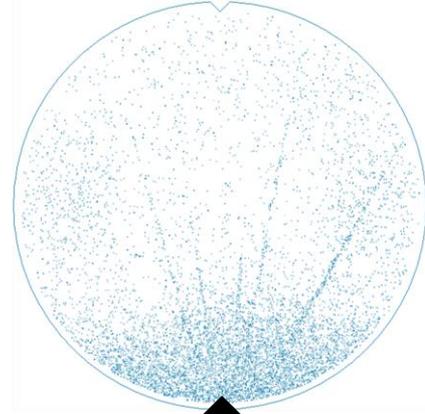
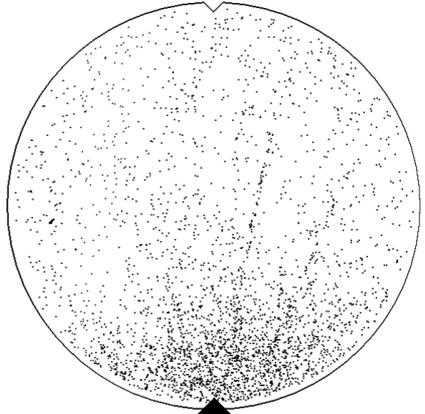
SiO ₂ monodisperse	Si ₃ N ₄ polydisperse
Polymer	
Chemical solution (SPM / SC1) - Spray Batch	

➤ Efficient removal for both particles nature

Initial Particles Mapping



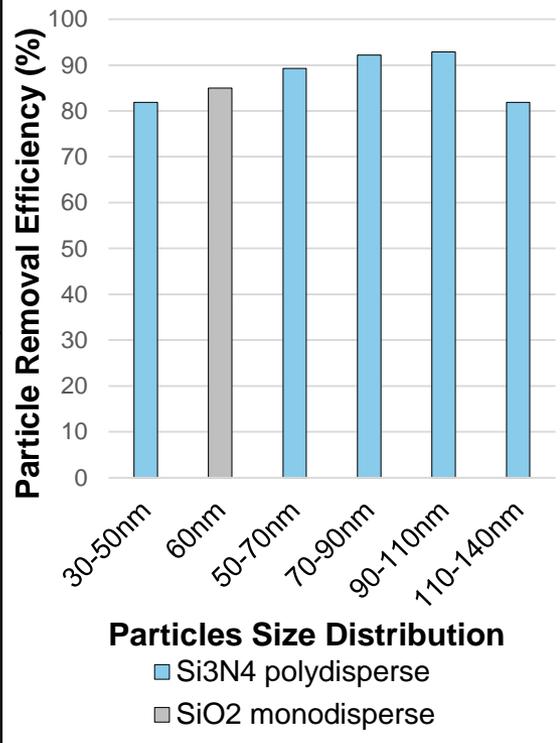
Final Particles Mapping



Removal efficiency (%)

85 %

85 %



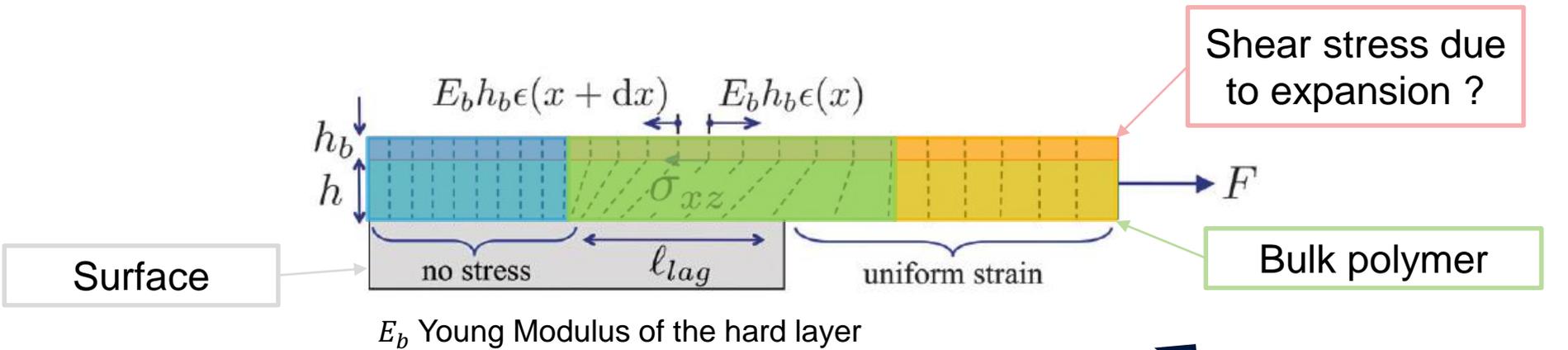
➤ No size influence on Removal Efficiency

Summary

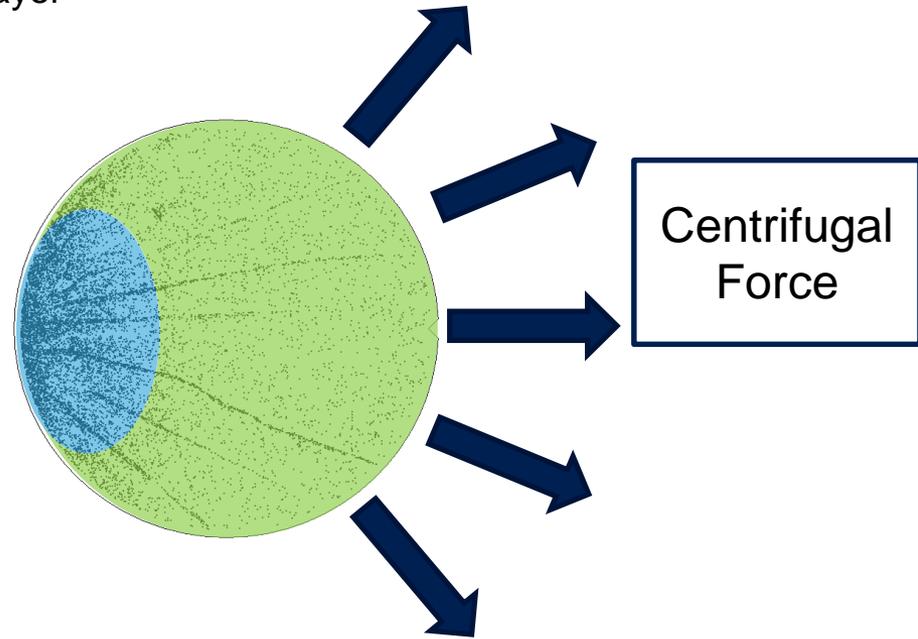
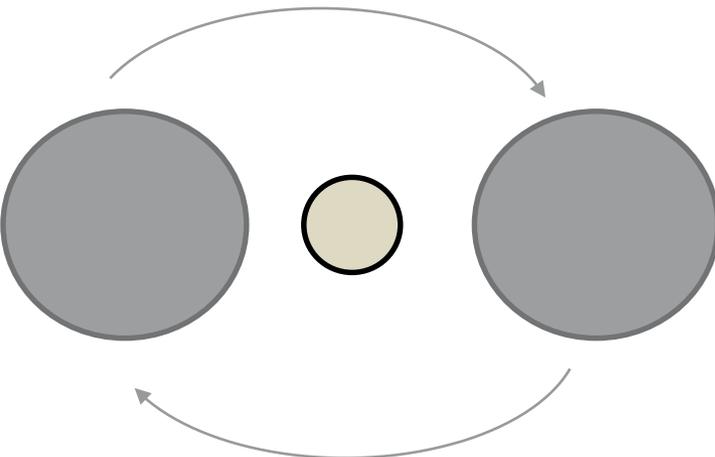
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- **No aging time** dependence on removal efficiency
 - **No particle nature** dependence on removal efficiency
 - **No particle size** dependence on removal efficiency
- No influence of the $F_{adhesion}$ ↗ on removal efficiency
- Hypothesis ?

Hypothesis : Peeling Zero Degrees

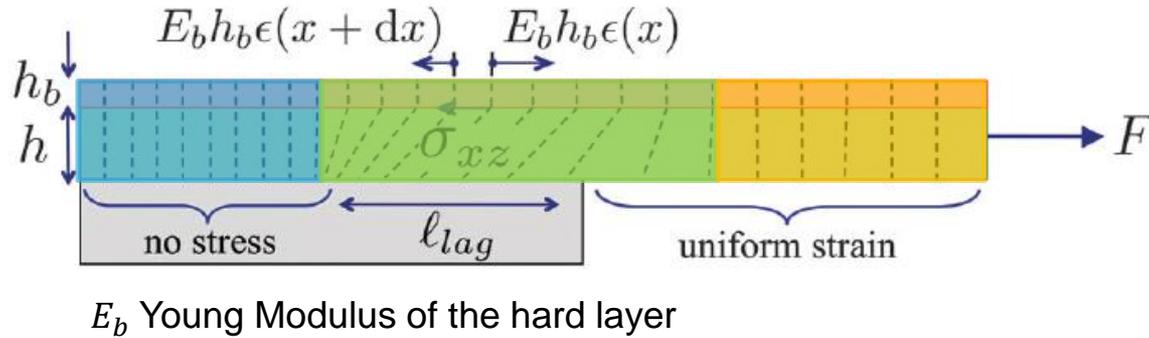


Spray Batch Top view

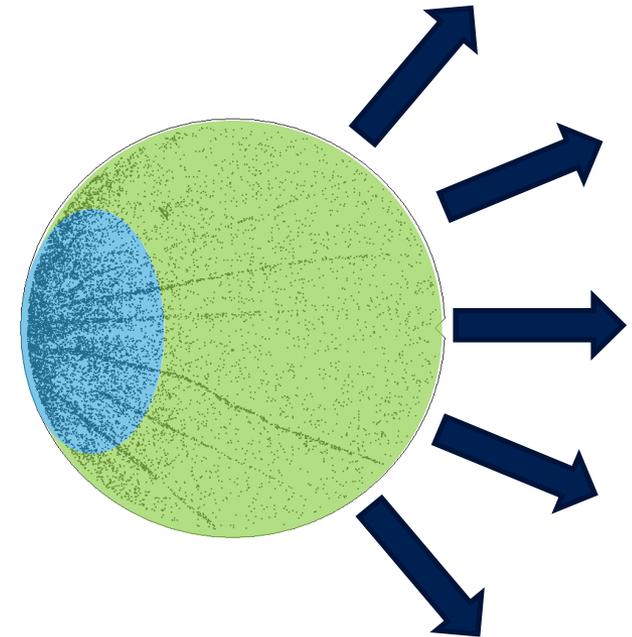
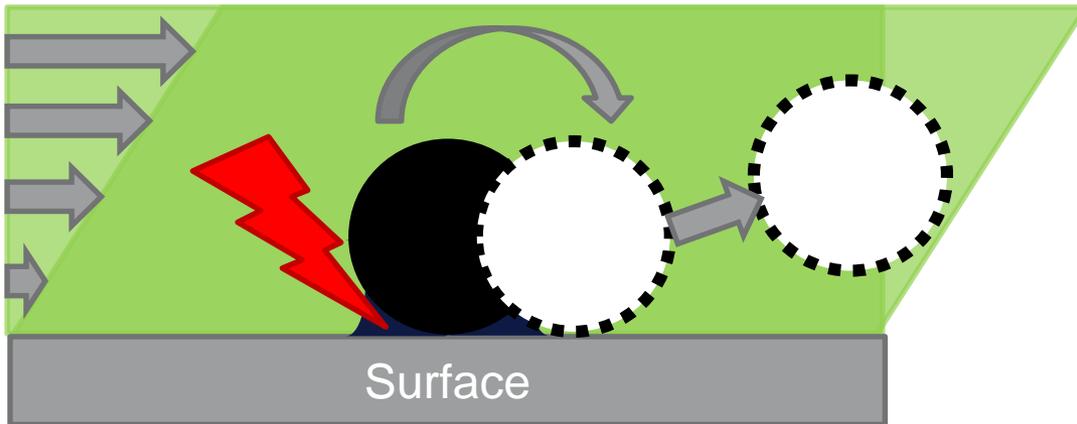


Rotation 80 RPM

Hypothesis : Peeling Zero Degrees



Centrifugal Force



Conclusions & Perspectives

Conclusions

- New solution to remove nanometric particles
- Aging independent
- Particle nature/size independent
- Without pattern damage

Perspectives

- To fully understand the mechanism of polymer removal
- Verify the peeling zero degrees hypothesis
- Adhesion & rheological studies



Thank you for your attention